





# **Porcelain** *Tile Fix*

Polymer modified weather resistant adhesive for porcelain tiles.

#### Uses

- Specially designed for porcelain tiles.
- Suitable for non-absorbent tiles, including large tiles
- Tiling on smooth concrete surfaces, lightweight bricks, blocks, plasterboards.
- Tiling on cement and gypsum Boards.
- Tiling on wall surfaces plastered with Saveto products.
- Suitable for dry & wet conditions.

# **Product Description**

Porcelain Tile Fix is a cementitious mortar adhesive composed of hydraulic binders, selected aggregates, and special additives. It is supplied as a dry powder in pre-weighed bags ready to use on-site; it only requires the addition of clean water to produce easily workable mortar. Porcelain Tile Fix is suitable for a dry-set fixing mortar, particularly for Porcelain Tiles and Marbles. Porcelain Tile Fix is applied in thickness from 3mm to 10mm, depends on the type of tiles and quality of the substrate.

# Advantages

- Factory controlled pre-blend ensures consistently high quality.
- Requires only the addition of water on-site at the time of usage.
- Easy tile installation that enables high productivity.
- Superior workability.
- Excellent Slip resistance.
- Excellent Adhesion on a variety of tiles available in the local market.
- Water & weather resistant
- Suitable for internal & external applications
- Suitable for horizontal & vertical surfaces.

# **Standards Compliance**

- ➤ BS:EN 12004 as C2TE S1
- > SASO ISO 13007-1 as C2TE SI

### **Technical Data**

Porcelain Tile Fix	Typical Values @ 25°C
Appearance	White Powder
Aggregate Size	1.35 max
Application Thickness	3 to 10 mm
Open Time	30 minutes
Adjustability	10 - 15 minutes
VOC	< 25 gm/Liter
SASO ISO 13007-1 Classification	C2TE S1
Compressive Strength @ 28 day (ASTM C109)	≥ 10 MPa
Flexural Strength @ 28 day (ASTM C348)	≥ 2.8 MPa
Tensile Adhesion (Bond Strength) @ 28 dayS (SASO ISO 13007-2)	≥ 1.0 MPa
Mixed Density	1.45 ± 0.1 kg/liter
Minimum application temperature	5°C





## **Usage Instructions**

### **Surface Preparation**

The surface should be sound, clean, free from loose material, oil, grease, laitance, dirt, curing compound, etc.

Wet all surfaces (except gypsum board) with clean water before Vetonit Porcelain Tile Fix's application. The surface should appear damp with no water pooling.

#### **Mixing**

For the mortar adhesive preparation, pour into a container 5-7 liters of water for each 20 Kg bag of Porcelain Tile Fix.

Add the powder to the water and mix for 3-4 minutes using a low-speed electric drill fitted with a suitable paddle until achieving a uniform, lump-free consistency. Allow the mixed material to stand for about 10 minutes and remix briefly without adding further water.

Blend Vetonit Porcelain Tile Fix manually for small quantities and maintain the correct amount of powder to water.

If required, add 0.5 Ltr of Vetobond AB432 to the mixing water, followed by powder's addition. Use the mixed material within 2 hours.

Do not add water to the mixture once the mortar adhesive starts to harden.

#### **Application**

Spread the mixed mortar adhesive, and firmly press it onto the surface that will be tiled; work with a notched trowel. Spread the mortar adhesive to an area that can be tiled within 10-15 minutes. Press the tiles firmly over the mortar adhesive and immediately knock them into the desired position. Adjust the position of the tiles, if required, within its adjustability time of 10-15 minutes after installation.

Allow the installed tiles to remain undisturbed for at least 48 hours. Mortar adhesive must not rise between the tile joints higher than halfway the thickness of the tiles. It is recommended to use Vetonit Tile Grout to fill the joint gaps after 2 days of tile installation.

#### Cleaning

Clean tools and equipment with water immediately after use. Remove the hardened material using mechanical means.

## Packaging & Coverage

Product	Pack Size	Coverage
Porcelain Tile		Walls: 5.5-6.0 m <sup>2</sup> /bag 20kg
Fix		Floor: 4.0–5.0 m <sup>2</sup> /bag20kg

Stated consumption data are for general guidance. Actual consumption depends on the nature of the substrate, method of application, and wastages..

# Shelf Life & Storage

An original sealed bag of Porcelain Tile Fix has a shelf life of 12 months, provided it is stored clear of ground in a dry, shaded place below 35°C.

# Health & Safety

Porcelain Tile Fix is highly alkaline; therefore, avoid direct contact with eyes or skin. It is recommended to use protective gloves and goggles during application. Any skin contact should be washed with soap & water. In case of eye irritation, immediately wash with a copious amount of clean cold water. Seek medical advice.

Porcelain Tile Fix is non-flammable.

### **Additional Information**

Saveto manufactures a wide range of construction chemicals and specialty products for various applications divided into the following product groups:

- Waterproofing Systems.
- Concrete Repairs & Grouts.
- Flooring Systems.
- Wall & Facade Systems.
- Sealants and Joints.
- Renders & Finishes.
- Plasters & Masonry.
- Tiling Systems
- Primers & Ancillary Products.
- Thermal Insulation Systems.
- Pretective Coatings.
- Accessories.

For further information on these products and systems kindly check our website or contact your local Saveto representative.

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